

Work Order ID 61301

Monday, August 16, 2010 8:13:45 AM



Page 1

Item ID: D3942-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Clip

Start Date: 8/16/2010 Start Qty: 50.00



Cust Item ID:

Required Date: 8/20/2010 Req'd Qty: 50.00



Customer:

Reference:

Run Start



Approvals: Process Plan: mf Date: 10-8-16 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3942	Rev A
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100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3942-1

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

B10-8-04

(131)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B10-8-04

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61301

Monday, August 16, 2010 8:13:46 AM

Page 2

Item ID: D3942-3

Revision ID:

Item Name: Clip

Start Date: 8/16/2010 Start Qty: 50.00

Required Date: 8/20/2010 Req'd Qty: 50.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

8/20/08/24

Count

X131

QSP019

140



Packaging

Packaging

Identify as per dwg & Stock Location: 098

Memo

0.00

0.00

6/14/25 (131)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/08/25
CD 10/18/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

Page 1

Monday, August 16, 2010 8:13:45 AM

Work Order ID: 61301



Parent Item: D3942-3



Parent Item Name: Clip



Start Date: 8/16/2010

Required Date: 8/20/2010

Start Qty: 50.00

Required Qty: 50.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA 		Purchased	No			100	sf	160.5479	0.015	0.789474	2,		
304/316 .050 Sheet											B10-8-24		

Location

Loc Qty

Loc Code

MAT20

160.5479

108156

1.5

111743

8.86

112885

28.0179

113062

58.17

115389

64

108156



W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 61301
Description: Clip		Part Number: D3942-3
Inspection Dwg: D3942	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.00	+/-0.030	1.998	X		V 1802	
0.75	+/-0.030	.747	X		V	
Ø0.257	+0.006/-0.001	.259	X		V	
Ø0.129	+0.005/-0.001	.130	X		V	
0.31	+/-0.030	.310	X		V	
0.38	+/-0.030	.374	X		V	
0.25	+/-0.030	.253	X		V	
0.25	+/-0.030	.253	X		V	
0.25	+/-0.030	.253	X		V	
0.75	+/-0.030	.752	X		V	

Measured by: B	Audited by: S	Prototype Approval: N/A
Date: 10-8-24	Date: 10/08/24	Date: N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	AA

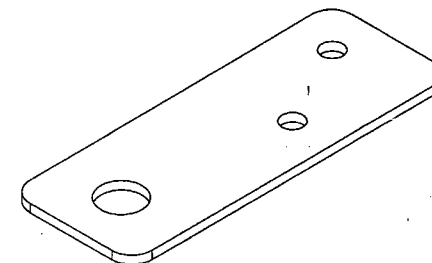
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



#61301

RELEASE
9/06/03

7) WEIGHT: 0.02 lbs

DESIGN	<i>AS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3942 TITLE BRACKET COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUBMITTED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	REV. A
DRAWN	<i>AS</i>		SHEET 2 OF 2
CHECKED	<i>AS</i>		SCALE
MFG. APPR.	<i>AS</i>		NTS
APPROVED	<i>AS</i>		
DE APPR.	<i>AS</i>		
DATE	09.05.06		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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